



Z3032X7/Z3032X7P

摇臂钻 RADIAL DRILLING MACHINE

标准附件

- 钻头 ϕ 16mm
- 锥柄接套
- 锥柄接杆
- 下刀铁
- 箱形工作台

Standard accessories

- Drill chuck ϕ 16mm
- Taper sleeve
- Arbor
- Drift
- Box shape worktable

特殊附件

- 机架
- 角度平口钳
- 眼护罩

Special accessories

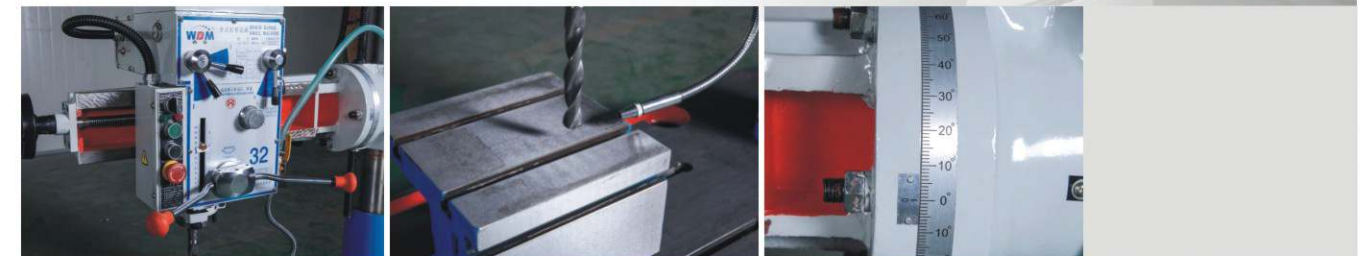
- Stand
- Angle vice
- Safety guard

特点:

- 机床转速有广泛的变速范围, 可进行机动、手动操纵, 可随时候便地接通或切断进给;
- 摇臂可绕立柱回转, 也可倾斜 $\pm 45^\circ$;
- 主关键件采用进口加工中心加工, 精度高、效率高, 保证了机床的质量稳定可靠;
- 体积小, 占地面积小, 功能齐全, 可广泛用于钻、扩、铰孔及攻丝操作。

Characters:

- With wide range of speed, with manual, power feeds. The feed of machines are very easily engaged and disengaged at any time.
- The radial arm can rotate and can tilted $\pm 45^\circ$, it reliable and easy job can be done.
- Main parts are made by machine center which import from KIA with high precision and efficiency, ensuring reliability and high quality.
- The machine with small appearance and much function, the machine are widely used for drilling, counterboring, reaming, tapping etc.



“P” 带冷却系统 “P” With coolant systems

型号 Model	Z3032 X 7/Z3032 X 7P	
最大钻孔直径 Max.Drilling capacity	mm	31.5
最大攻丝直径 Max.Tapping capacity	mm	铸铁(Cast Iron)20 钢(Steel)16
主轴中心至立柱母线距离 Distance spindle axis to column generating line	mm	300~700
立柱直径 Diameter of column	mm	150
主轴锥孔 Spindle taper		MT3
主轴最大行程 Spindle travel	mm	130
主轴转速范围 Spindle speeds range	r/min	100~1600
主轴转速级数 Spindle speeds series		8
主轴进给量 Spindle feeds	mm/r	0.08、0.14、0.23
摇臂水平面内回转角度 Rotary angle of rocker in horizontal plane	$^\circ$	360
主轴端至底座工作面距离 Distance spindle nose to working surface of base	mm	275~680
工作台尺寸 Dimension of worktable	mm	250 X 250 X 250
底座尺寸 Dimension of base	mm	1050 X 550 X 120/1200 X 625 X 155
机床外形尺寸 Overall Size	mm	1235 X 550 X 1195/1235 X 625 X 1230
电动机 Power of main motor	W	750 or 1100
毛重/净重 G.W/N.W	kg	415/385, 540/500
包装尺寸 Packing dimension	cm	122 X 62 X 128/127 X 69 X 137